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NEWS 1 Web Page URLs for STN Seminar Schedule - N. America
NEWS 2 Apr 08 "Ask CAS" for self-help around the clock
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NEWS 4 Aug 08 PHARMAMarketLetter(PHARMAML) - new on STN
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now available on STN
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NEWS 7 Sep 03 JAPIO has been reloaded and enhanced
NEWS 8 Sep 16 Experimental properties added to the REGISTRY file
NEWS 9 Sep 16 CA Section Thesaurus available in CAPLUS and CA
NEWS 10 Oct 01 CASREACT Enriched with Reactions from 1907 to 1985
NEWS 11 Oct 24 BEILSTEIN adds new search fields
NEWS 12 Oct 24 Nutraceuticals International (NUTRACEUT) now available on STN
NEWS 13 Nov 18 DKILIT has been renamed APOLLIT
NEWS 14 Nov 25 More calculated properties added to REGISTRY
NEWS 15 Dec 04 CSA files on STN
NEWS 16 Dec 17 PCTFULL now covers WP/PCT Applications from 1978 to date
NEWS 17 Dec 17 TOXCENTER enhanced with additional content
NEWS 18 Dec 17 Adis Clinical Trials Insight now available on STN
NEWS 19 Jan 29 Simultaneous left and right truncation added to COMPENDEX,
ENERGY, INSPEC
NEWS 20 Feb 13 CANCERLIT is no longer being updated
NEWS 21 Feb 24 METADEX enhancements
NEWS 22 Feb 24 PCTGEN now available on STN
NEWS 23 Feb 24 TEMA now available on STN
NEWS 24 Feb 26 NTIS now allows simultaneous left and right truncation
NEWS 25 Feb 26 PCTFULL now contains images
NEWS 26 Mar 04 SDI PACKAGE for monthly delivery of multifile SDI results
NEWS 27 Mar 19 APOLLIT offering free connect time in April 2003
NEWS 28 Mar 20 EVENTLINE will be removed from STN
NEWS 29 Mar 24 PATDPAFULL now available on STN
NEWS 30 Mar 24 Additional information for trade-named substances without
structures available in REGISTRY
NEWS 31 Apr 11 Display formats in DGENE enhanced
NEWS 32 Apr 14 MEDLINE Reload
NEWS 33 Apr 17 Polymer searching in REGISTRY enhanced
NEWS 34 Apr 21 Indexing from 1947 to 1956 being added to records in CA/CAPLUS
NEWS 35 Apr 21 New current-awareness alert (SDI) frequency in
WPIDS/WPINDEX/WPIX
NEWS 36 Apr 28 RDISCLOSURE now available on STN
NEWS 37 May 05 Pharmacokinetic information and systematic chemical names
added to PHAR

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| | |
|--------------|---|
| NEWS EXPRESS | April 4 CURRENT WINDOWS VERSION IS V6.01a, CURRENT
MACINTOSH VERSION IS V6.0b(ENG) AND V6.0Jb(JP),
AND CURRENT DISCOVER FILE IS DATED 01 APRIL 2003 |
| NEWS HOURS | STN Operating Hours Plus Help Desk Availability |
| NEWS INTER | General Internet Information |
| NEWS LOGIN | Welcome Banner and News Items |
| NEWS PHONE | Direct Dial and Telecommunication Network Access to STN |
| NEWS WWW | CAS World Wide Web Site (general information) |

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Property values tagged with IC are from the ZIC/VINITI data file provided by InfoChem.

STRUCTURE FILE UPDATES: 9 MAY 2003 HIGHEST RN 513416-44-9
DICTIONARY FILE UPDATES: 9 MAY 2003 HIGHEST RN 513416-44-9

TSCA INFORMATION NOW CURRENT THROUGH JANUARY 6, 2003

Please note that search-term pricing does apply when conducting SmartSELECT searches.

Crossover limits have been increased. See HELP CROSSOVER for details.

Experimental and calculated property data are now available. See HELP PROPERTIES for more information. See STNote 27, Searching Properties in the CAS Registry File, for complete details:
<http://www.cas.org/ONLINE/STN/STNOTES/stnotes27.pdf>

```
=> Uploading 10088425.str
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L1 STRUCTURE UPLOADED

=> fil casreact

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| COST IN U.S. DOLLARS | SINCE FILE ENTRY | TOTAL SESSION |
|----------------------|------------------|---------------|
| FULL ESTIMATED COST | 0.40 | 0.61 |

FILE 'CASREACT' ENTERED AT 12:22:12 ON 10 MAY 2003
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FILE CONTENT:1907 - 4 May 2003 VOL 138 ISS 18

Some records from 1974 to 1991 are derived from the ZIC/VINITI data file and provided by InfoChem and some records are produced using some INPI data from the period prior to 1986.

This file contains CAS Registry Numbers for easy and accurate substance identification.

Crossover limits have been increased. See HELP RNCROSSOVER for details.

Structure search limits have been raised. See HELP SLIMIT for the new, higher limits.

=>

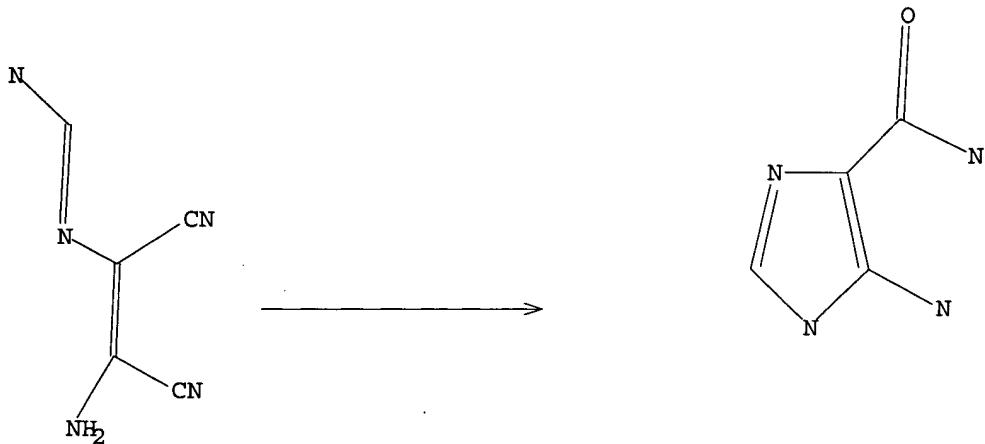
Uploading 10088425.str

L2 STRUCTURE UPLOADED

=> d 12

L2 HAS NO ANSWERS

L2 STR



Structure attributes must be viewed using STN Express query preparation.

=> s 11 full
FULL SEARCH INITIATED 12:22:41 FILE 'CASREACT'

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SCREENING COMPLETE - 3 REACTIONS TO VERIFY FROM 2 DOCUMENTS

100.0% DONE 3 VERIFIED 3 HIT RXNS 2 DOCS
SEARCH TIME: 00.00.01

L3 2 SEA SSS FUL L1 (3 REACTIONS)

=> d l3 ibib abs hitstr
'HITSTR' IS NOT A VALID FORMAT FOR FILE 'CASREACT'

The following are valid formats:

ABS ----- GI and AB
ALL ----- BIB, AB, IND, RE, Single-step Reactions
APPS ----- AI, PRAI
BIB ----- AN, plus Bibliographic Data
CAN ----- List of CA abstract numbers without answer numbers
CBIB ----- AN, plus Compressed Bibliographic Data
DALL ----- ALL, delimited (end of each field identified)
IABS ----- ABS, indented with text labels
IALL ----- ALL, indented with text labels
IBIB ----- BIB, indented with text labels
IND ----- Indexing data
IPC ----- International Patent Classifications
ISTD ----- STD, indented with text labels
OBIB ----- AN, plus Bibliographic Data (original)
OIBIB ----- OBIB, indented with text labels

SBIB ----- BIB, no citations
SIBIB ----- IBIB, no citations

MAX ----- Same as ALL
PATs ----- PI, SO
SCAN ----- TI and FCRD (random display, no answer number. SCAN must be entered on the same line as DISPLAY, e.g., D SCAN.)
SSRX ----- Single-Step Reactions (Map, Diagram, and Summary for all single-step reactions)
STD ----- BIB, IPC, and NCL

CRD ----- Compact Display of All Hit Reactions
CRDREF ----- Compact Reaction Display and SO, PY for Reference
FHIT ----- Reaction Map, Diagram, and Summary for first hit reaction
FHITCBIB --- FHIT, AN plus CBIB
FCRD ----- First hit in Compact Reaction Display (CRD) format
FCRDREF --- First hit in Compact Reaction Display (CRD) format with CA reference information (SO, PY). (Default)
FPATH ----- PATH, plus Reaction Summary for the "long path"
FSPATH ----- SPATH, plus Reaction Summary for the "short path"
HIT ----- Reaction Map, Reaction Diagram, and Reaction Summary for all hit reactions and fields containing hit terms
OCC ----- All hit fields and the number of occurrences of the hit terms in each field. Includes total number of HIT, PATH, SPATH reactions. Labels reactions that have incomplete verifications.
PATH ----- Reaction Map and Reaction Diagram for the "long path". Displays all hit reactions, except those

whose steps are totally included within another hit reaction which is displayed

RX ----- Hit Reactions (Map, Diagram, Summary for all hit reactions)

RXG ----- Hit Reaction Graphics (Map and Diagram for all hit reactions)

RXL ----- Hit Reaction Long (Map, Diagram, Summary for all hit reactions)

RXS ----- Hit Reaction Summariers (Map and Summary for all hit reactions)

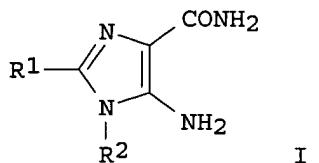
SPATH ----- Reaction Map and Reaction Diagram for the "short path". Displays all single step reactions which contain a hit substance. Also displays those multistep reactions that have a hit substance in both the first and last steps of the reaction, except for those hit reactions whose steps are totally included within another hit reaction which is displayed

To display a particular field or fields, enter the display field codes. For a list of the display field codes, enter HELP DFIELDS at an arrow prompt (=>). Examples of combinations include: D TI; D BIB RX; D TI, AU, FCRD. The information is displayed in the same order as the specification. All of the formats, except CRD, CRDREF, FHIT, PATH, FPATH, SPATH, FSPATH, FCRD, FCRDREF, HIT, RX, RXG, RXS, SCAN, and OCC, may be used with the DISPLAY command to display the record for a specified Accession Number.

ENTER DISPLAY FORMAT (FCRDREF):all

L3 ANSWER 1 OF 2 CASREACT COPYRIGHT 2003 ACS
 AN 134:252338 CASREACT
 TI Processes for the preparation of 4(5)-amino-5(4)-carboxamidoimidazoles and intermediates thereof
 IN Shibasaki, Hiroaki; Nagasaki, Fumihiro; Takase, Mitsuru; Yamazaki, Satoru; Ishii, Yutaka; Oohata, Kimihiko
 PA Nippon Soda Co., Ltd., Japan; Ibaraki Kasei Co., Ltd.
 SO PCT Int. Appl., 41 pp.
 CODEN: PIXXD2
 DT Patent
 LA Japanese
 IC ICM C07D233-90
 ICS C07C257-14
 CC 28-9 (Heterocyclic Compounds (More Than One Hetero Atom))
 Section cross-reference(s) : 1
 FAN.CNT 1

| | PATENT NO. | KIND | DATE | APPLICATION NO. | DATE |
|------|---|------------|----------|-----------------|----------|
| PI | WO 2001021592 | A1 | 20010329 | WO 2000-JP6397 | 20000920 |
| | W: CN, IN, KR, US | | | | |
| | RW: AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE | | | | |
| | JP 2001151760 | A2 | 20010605 | JP 1999-330103 | 19991119 |
| | JP 2001302609 | A2 | 20011031 | JP 2000-116218 | 20000418 |
| | JP 2001158776 | A2 | 20010612 | JP 2000-284780 | 20000920 |
| | EP 1215206 | A1 | 20020619 | EP 2000-961096 | 20000920 |
| | R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, FI, CY | | | | |
| PRAI | JP 1999-264818 | | 19990920 | | |
| | JP 1999-330103 | | 19991119 | | |
| | JP 2000-116218 | | 20000418 | | |
| | WO 2000-JP6397 | | 20000920 | | |
| OS | MARPAT | 134:252338 | | | |



- AB** The invention provides novel processes for prep. efficiently compds. of general formula (I) (wherein R1 and R2 are each independently hydrogen, optionally substituted C1-10 alkyl, C3-14 hydrocarbyl bearing an alicyclic skeleton, optionally substituted alkynyl, optionally substituted aryl, optionally substituted aralkyl, optionally substituted heterocyclyl, optionally substituted heterocyclylalkyl, N-optionally substituted carbamoyl, or alkoxy carbonyl) and intermediates thereof. Compds. of general formula I can be prep'd. by subjecting compds. of general formula R2NHC(R1):NC(CN):C(NH2)CN (II; R1 and R2 are defined above) and/or salts thereof to cyclization hydrolysis in an aq. basic soln. Further, compds. of general formula II can be prep'd. from industrially easily available diaminomaleonitrile in a high yield. The compds. I are useful as intermediates for agrochems. and drugs, e.g. dacarbazine and temozoramide (anticancer agent) and urazamide (liver-protective agent). Thus, 50 mL H₂O and 43.0 g 25% NaOH were added to 8.0 g N-(2-amino-1,2-dicyanovinyl)formamidine and refluxed for 2 h, cooled to room temp., neutralized with 35% HCl to pH 7, concd. to dryness, treated with ethanol, and filtered for removing the insol. salt. The filtrate was treated with activated charcoal, filtered, and concd. to give a soln. of 4(5)-aminoimidazole-5-carboxamide (III) which was adjusted to pH .1toreq.3 and cooled at .1toreq.10.degree.. The pptd. crystals were collected by filtration and dried to give 84% III.HCl.
- ST** aminoimidazole carboxamide prep'n intermediate anticancer;
- IT** aminodicyanovinylformamidine cyclization aminoimidazole carboxamide
- IT** Liver, disease
(hepatoprotective agents; prep'n. of aminocarboxamidoimidazoles as intermediates for anticancer and liver-protective agents by cyclization of (aminodicyanovinyl)formamidine derivs.)
- IT** Antitumor agents
- Cyclization
(prep'n. of aminocarboxamidoimidazoles as intermediates for anticancer and liver-protective agents by cyclization of (aminodicyanovinyl)formamidine derivs.)
- IT** 75-12-7, Formamide, reactions 78-82-0, Isobutyronitrile 109-74-0, Butyronitrile 122-51-0, Triethyl orthoformate 149-73-5, Trimethyl orthoformate 1187-42-4, Diaminomaleonitrile
RL: RCT (Reactant); RACT (Reactant or reagent)
(prep'n. of aminocarboxamidoimidazoles as intermediates for anticancer and liver-protective agents by cyclization of (aminodicyanovinyl)formamidine derivs.)
- IT** 123060-28-6P, Methyl N-(2-amino-1,2-dicyanovinyl)formimidate 133123-63-4P, Ethyl N-(2-amino-1,2-dicyanovinyl)formimidate 331282-40-7P, N-(2-Amino-1,2-dicyanovinyl)formamidine 331282-41-8P, N-(2-Amino-1,2-dicyanovinyl)isobutyramidine hydrochloride
RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent)
(prep'n. of aminocarboxamidoimidazoles as intermediates for anticancer

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and liver-protective agents by cyclization of
(aminodicyanovinyl)formamidine derivs.)

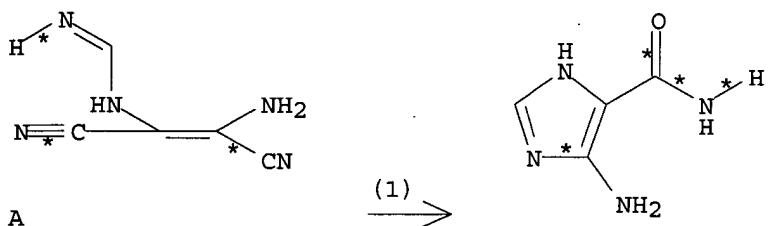
IT 72-40-2P, 4-Aminoimidazole-5-carboxamide hydrochloride 90521-73-6P,
5-Amino-2-propyl-1H-imidazole-4-carboxamide 227078-19-5P,
5-Amino-2-isopropyl-1H-imidazole-4-carboxamide 331282-42-9P,
N-(2-Amino-1,2-dicyanovinyl)butyramidine hydrochloride
RL: SPN (Synthetic preparation); PREP (Preparation)
(prepn. of aminocarboxamidoimidazoles as intermediates for anticancer
and liver-protective agents by cyclization of
(aminodicyanovinyl)formamidine derivs.)

RE.CNT 4 THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD

RE

- (1) Booth, B; Journal of Heterocyclic Chemistry 1994, V31(2), P345
- (2) Booth, B; Tetrahedron Letters 1993, V34(34), P5503 CAPLUS
- (3) Kyowa Gas Chemical Ind Co Ltd; JP 5119127 A 1976
- (4) Weigert, F; US 3778446 A 1973 CAPLUS

RX(1) OF 4 A ==> B



● HCl

B
YIELD 84%

RX(1) RCT A 331282-40-7

STAGE (1)

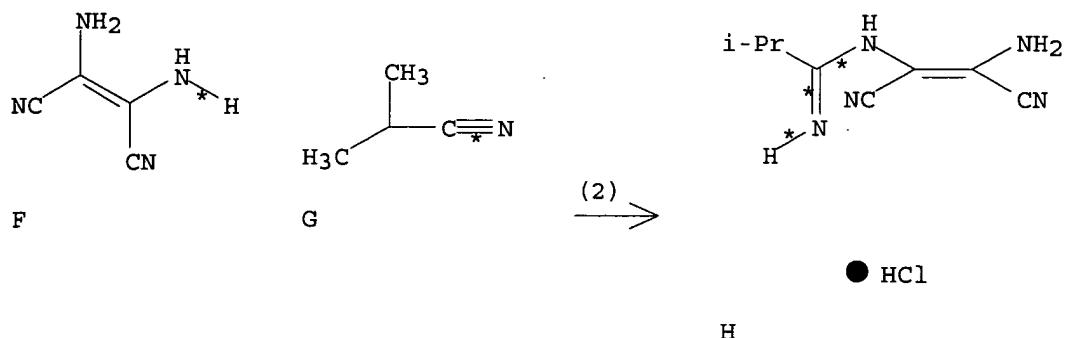
RGT C 1310-73-2 NaOH
SOL 7732-18-5 Water

STAGE (2)

RGT D 7647-01-0 HCl
SOL 7732-18-5 Water
PRO B 72-40-2

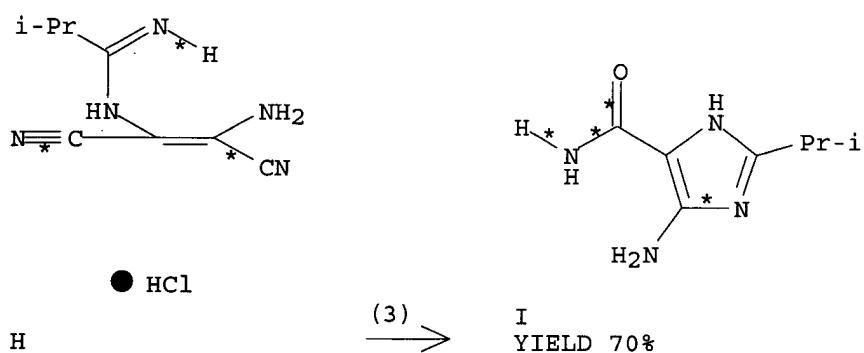
RX(2) OF 4 F + G ==> H...

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RX(2) RCT F 1187-42-4, G 78-82-0
RGT D 7647-01-0 HCl
PRO H 331282-41-8

RX (3) OF 4 . . . H ==> I

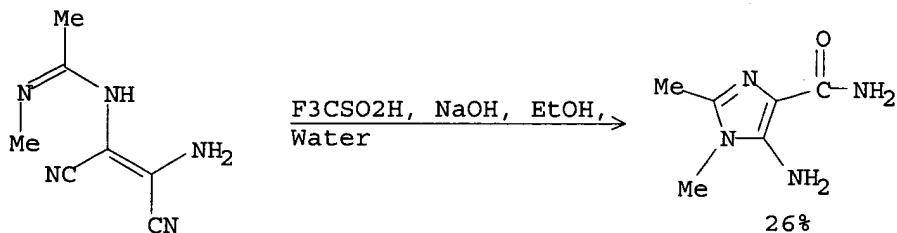


| | | | |
|--------|-----|---|--------------------|
| RX (3) | RCT | H | 331282-41-8 |
| | RGT | C | 1310-73-2 NaOH |
| | PRO | I | 227078-19-5 |
| | SOL | | 7732-18-5 Water |

=> d 13 2

L3 ANSWER 2 OF 2 CASREACT COPYRIGHT 2003 ACS

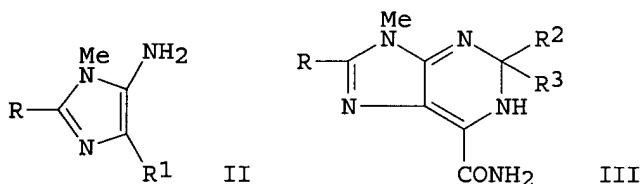
RX(5) OF 78



REF: Journal of the Chemical Society, Perkin Transactions 1: Organic and Bio-Organic Chemistry (1972-1999), (7), 1521-6; 1987

=> d 13 2 all

L3 ANSWER 2 OF 2 CASREACT COPYRIGHT 2003 ACS
 AN 108:150133 CASREACT
 TI Chemistry of nitrilium salts. Part 4. Some reactions of 5-amino-4-(C-cyanoformimidoyl)imidazoles obtained from nitrilium trifluoromethanesulfonate salts and diaminomaleonitrile
 AU Booth, Brian L.; Coster, Ronald D.; Fernanda, M.; Proenca, J. R. P.
 CS Inst. Sci. Technol., Univ. Manchester, Manchester, M60 1QD, UK
 SO Journal of the Chemical Society, Perkin Transactions 1: Organic and Bio-Organic Chemistry (1972-1999) (1987), (7), 1521-6
 CODEN: JCPRB4; ISSN: 0300-922X
 DT Journal
 LA English
 CC 26-9 (Biomolecules and Their Synthetic Analogs)
 GI



AB Diaminomaleonitrile reacted readily with RC.tplbond.N+Me O3-SCF3 (R = Me, Ph) to give MenHC+RNHC(CN):C(CN)NH2 O3-SCF3 (I; R = Me, Ph), which on base treatment under different conditions gave imidazoles II [R1 = cyano, CONH2, C(CN):NH]. I reacted with aldehydes and ketones at room temp. to give trifluoromethanesulfonate salts of dihydropurines III [R = Me, Ph; R2 = Me, H; R3 = Me, Ph; R2R3 = (CH2)4]. Similarly II [R = Me, R1 = C(CN):NH] reacted with aldehydes, ketones, 1,2- and 1,3-diketones and keto esters to give dihydropurines III (R = R2 = Me, R3 = Me, Et, Ph, COMe, CH2CO2Et, CO2Et, CH2COMe; R = Me, R2 = Ph, R3 = H, Bz) some of which oxidized in air to purines.
 ST diaminomaleonitrile nitrilium addn; cyanoformimidoylimidazoleamine prepn
 IT Cycloaddition reaction
 (of (cyanoformimidoyl)imidazoleamines with aldehydes and ketones,

purines from)

IT Addition reaction
 (of diaminomaleonitrile with nitrilium salts)

IT 76893-86-2 76893-90-8, N-Methylbenzonitrilium triflate
 RL: RCT (Reactant); RACT (Reactant or reagent)
 (addn. reaction of, with diaminomaleonitrile, amidinium salts from)

IT 1187-42-4, Diaminomaleonitrile
 RL: RCT (Reactant); RACT (Reactant or reagent)
 (addn. reactions of, with nitrilium salts)

IT 367-57-7
 RL: RCT (Reactant); RACT (Reactant or reagent)
 (cycloaddn. reaction of, with (cyanoformimidoyl)imidazoleamine deriv.,
 purine deriv. from)

IT 78-93-3, reactions 123-54-6, reactions 123-72-8 134-81-6 141-97-9
 431-03-8, Butane-2,3-dione 617-35-6, Ethyl pyruvate
 RL: RCT (Reactant); RACT (Reactant or reagent)
 (cycloaddn. reaction of, with (cyanoformimidoyl)imidazoleamine derivs.,
 purine deriv. from)

IT 67-64-1, reactions 98-86-2, reactions 100-52-7, reactions 108-94-1,
 reactions
 RL: RCT (Reactant); RACT (Reactant or reagent)
 (cycloaddn. reactions of, with (cyanoformimidoyl)imidazoleamines and
 amidinium salts, purines from)

IT 112995-37-6P
 RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT
 (Reactant or reagent)
 (prepn. and cyclization of, with acetone, purine from)

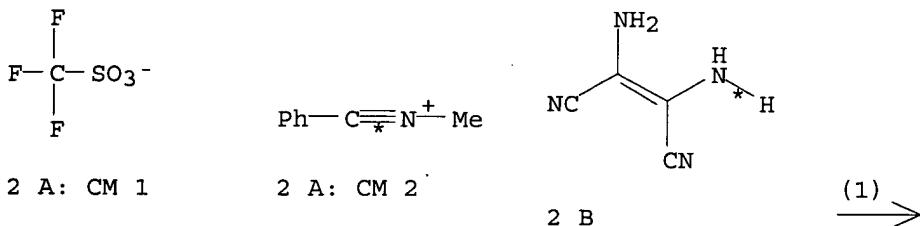
IT 112995-31-0P 112995-33-2P 112995-35-4P 113684-62-1P
 RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT
 (Reactant or reagent)
 (prepn. and cyclization of, with aldehydes and ketones, purines from)

IT 80052-80-8P
 RL: SPN (Synthetic preparation); PREP (Preparation)
 (prepn. and cycloaddn. reactions of, with aldehydes, ketones and keto
 esters, purines from)

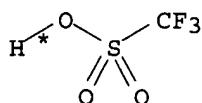
IT 80052-89-7P 80052-90-0P 80052-92-2P 80052-93-3P
 RL: RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT
 (Reactant or reagent)
 (prepn. and oxidn. of)

IT 78750-93-3P 80052-79-5P 80052-81-9P 80052-82-0P 80052-83-1P
 80052-85-3P 80052-86-4P 80052-87-5P 80052-88-6P 80052-91-1P
 112995-38-7P 112995-40-1P 112995-41-2P 112995-42-3P 112995-44-5P
 112995-45-6P
 RL: SPN (Synthetic preparation); PREP (Preparation)
 (prepn. of)

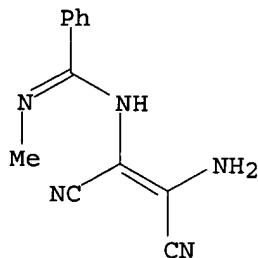
RX(1) OF 78 2 A + 2 B ==> C + D...



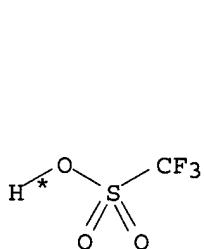
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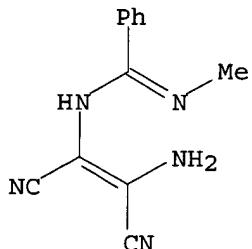
C: CM 1



C: CM 2



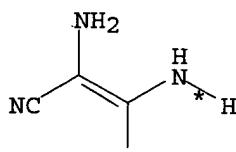
D: CM 1



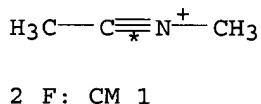
D: CM 2

RX(1) RCT A 76893-90-8, B 1187-42-4
PRO C 112995-31-0, D 112995-33-2
SOL 75-52-5 MeNO₂
NTE 80% overall

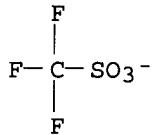
RX(2) OF 78 2 B + 2 F ==> G + H...



2 B

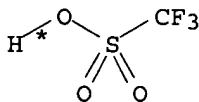


2 F: CM 1

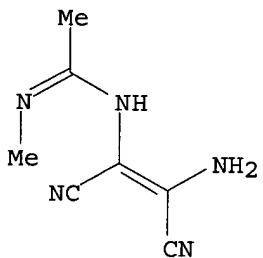


2 F: CM 2

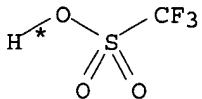
$\xrightarrow{(2)}$



G: CM 1

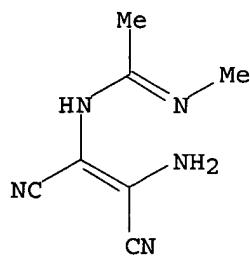


G: CM 2



H: CM 1

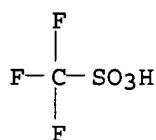
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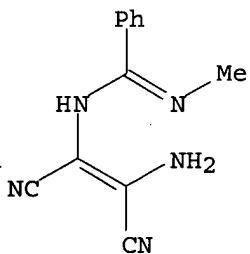
H: CM 2

RX(2) RCT B 1187-42-4, F 76893-86-2
PRO G 112995-35-4, H 113684-62-1
SOL 75-52-5 MeNO2
NTE 60% overall

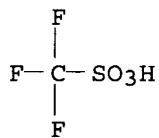
RX(3) OF 78 ...D + C ==> 2 I...



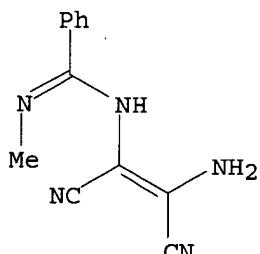
D: CM 1



D: CM 2

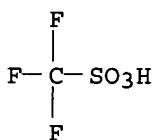


C: CM 1



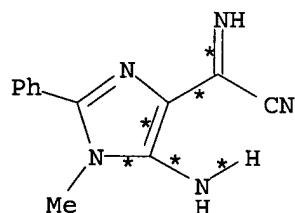
C: CM 2

(3) →

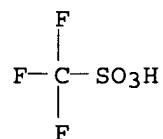


I: CM 1
YIELD 97%

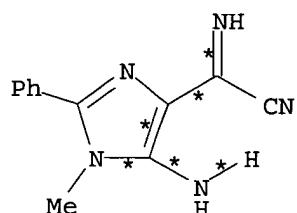
10088425



I: CM 2
YIELD 97%



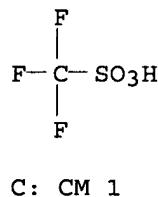
I: CM 1
YIELD 97%



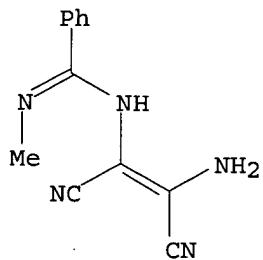
I: CM 2
YIELD 97%

RX (3) RCT D 112995-33-2, C 112995-31-0
PRO I 112995-37-6
SOL 75-52-5 MeNO₂, 67-66-3 CHCl₃

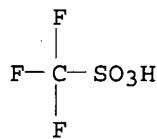
RX (4) OF 78 ...C + D ==> 2 K



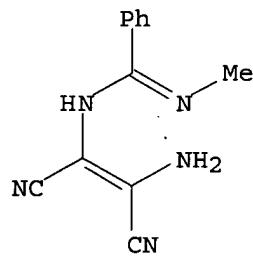
C: CM 1



C: CM 2



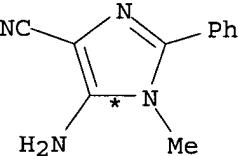
D: CM 1



D: CM 2



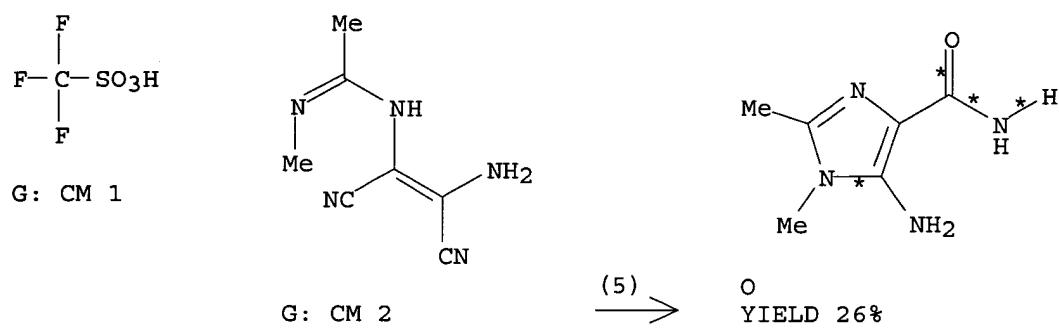
K
YIELD 50%



K
YIELD 50%

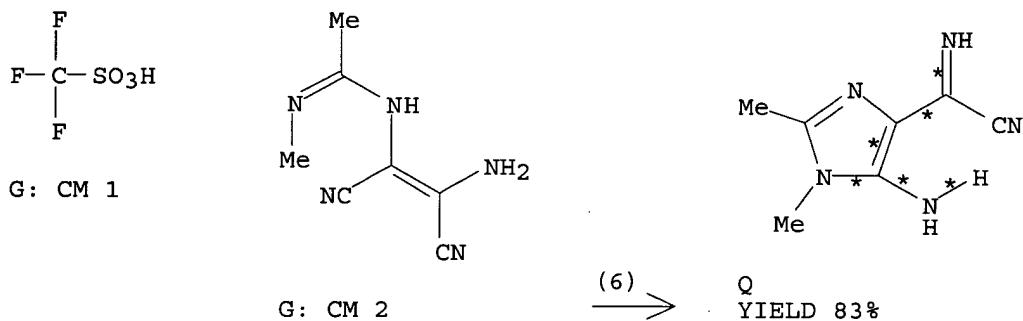
RX (4) RCT C 112995-31-0, D 112995-33-2
RGT L 1310-58-3 KOH
PRO K 112995-38-7
SOL 64-17-5 EtOH, 7732-18-5 Water

RX (5) OF 78 ...G ==> O



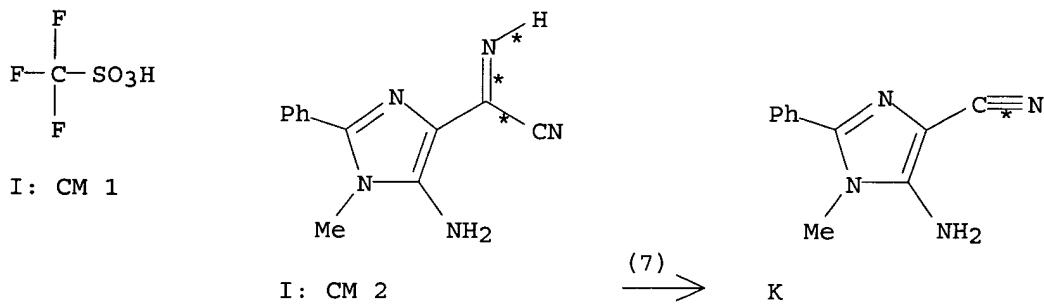
RX(5) RCT G 112995-35-4
 RGT P 1310-73-2 NaOH
 PRO O 78750-93-3
 SOL 64-17-5 EtOH, 7732-18-5 Water

RX(6) OF 78 ...G ==> Q...



RX(6) RCT G 112995-35-4
 RGT R 497-19-8 Na₂CO₃
 PRO Q 80052-80-8
 SOL 7732-18-5 Water

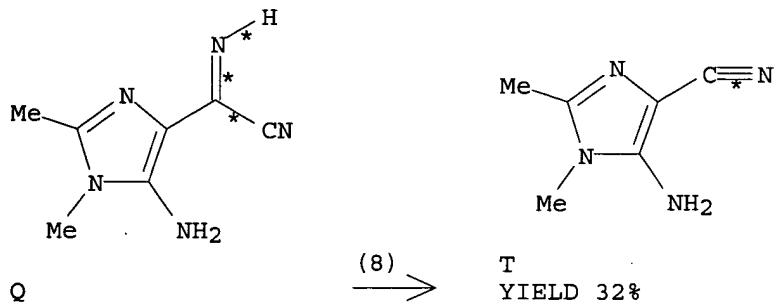
RX(7) OF 78 ...I ==> K



10088425

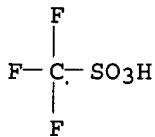
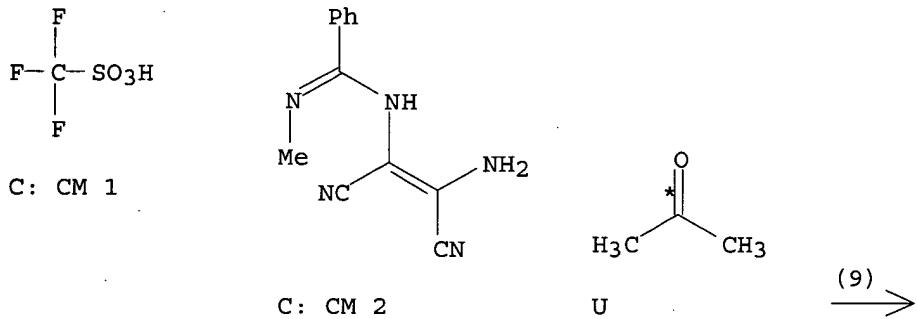
RX(7) RCT I 112995-37-6
RGT R 497-19-8 Na₂CO₃
PRO K 112995-38-7
SOL 7732-18-5 Water, 67-56-1 MeOH

RX(8) OF 78 ... Q ==> T



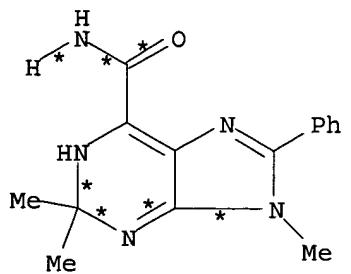
RX(8) RCT Q 80052-80-8
RGT P 1310-73-2 NaOH
PRO T 80052-79-5
SOL 67-56-1 MeOH, 7732-18-5 Water

RX(9) OF 78 ... C + U ==> V



V: CM 1
YIELD 97%

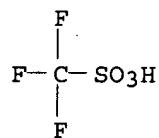
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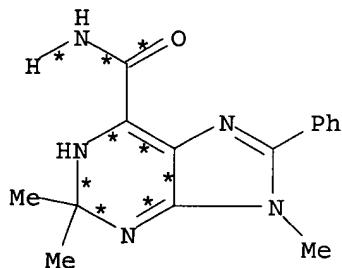
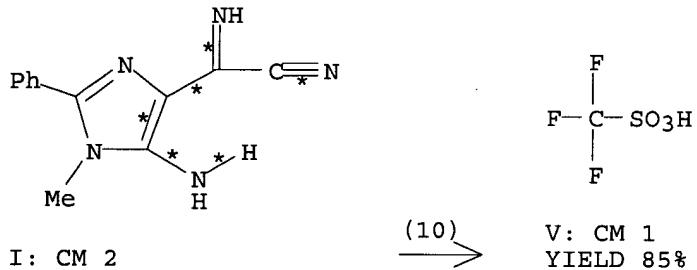
V: CM 2
YIELD 97%

RX(9) RCT C 112995-31-0, U 67-64-1
PRO V 112995-40-1

RX(10) OF 78 ... I ==> V

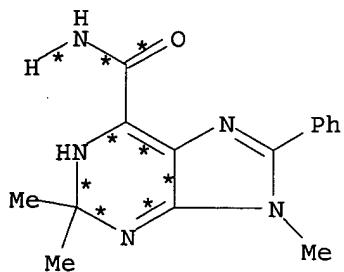


I: CM 1



V: CM 2
YIELD 85%

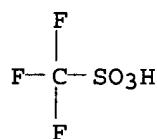
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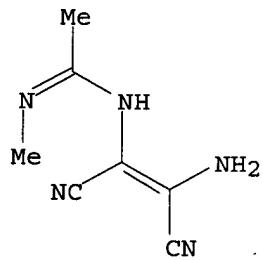
V: CM 2
YIELD 85%

RX(10) RCT I 112995-37-6
RG T U 67-64-1 Me₂CO
PRO V 112995-40-1

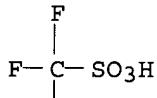
RX(11) OF 78 ...G + H + 2 W ==> 2 X



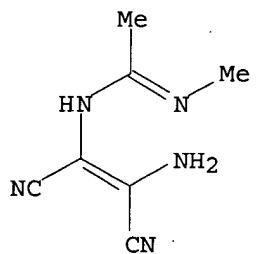
G: CM 1



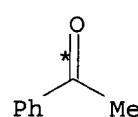
G: CM 2



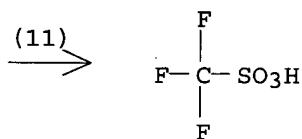
H: CM 1



H: CM 2

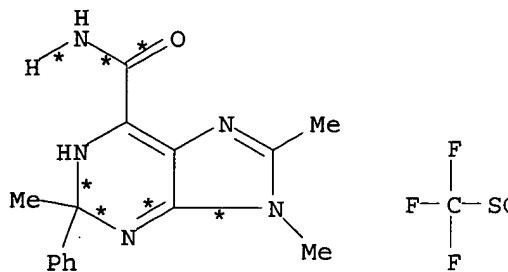


2 W

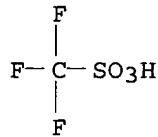


X: CM 1
YIELD 69%

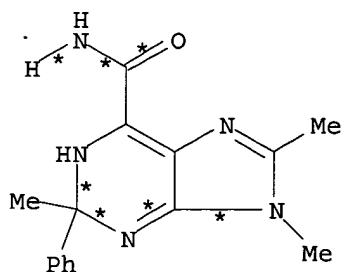
10088425



X: CM 2
YIELD 69%



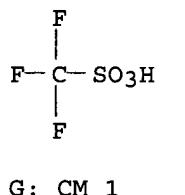
X: CM 1
YIELD 69%



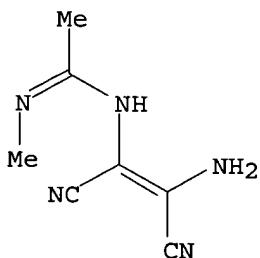
X: CM 2
YIELD 69%

RX(11) RCT G 112995-35-4, H 113684-62-1, W 98-86-2
RGT Y 110-86-1 Pyridine
PRO X 112995-42-3
SOL 98-86-2 Acetophenone

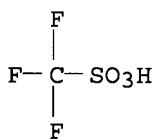
RX(12) OF 78 ...G + H + 2 Z ==> 2 AA



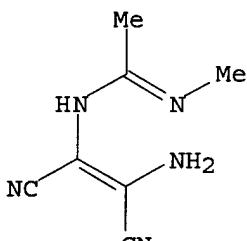
G: CM 1



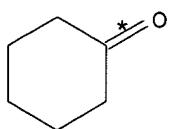
G: CM 2



H: CM 1

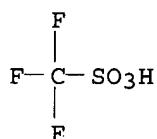


H: CM 2



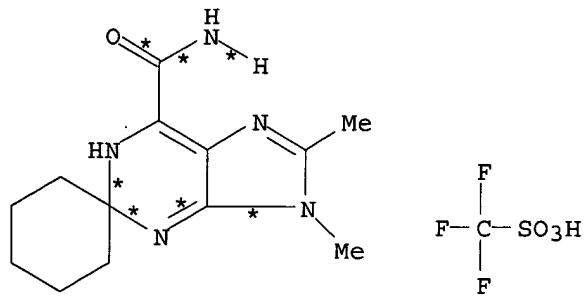
2 Z

(12) →

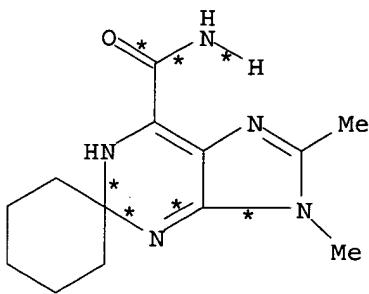


AA: CM 1
YIELD 50%

10088425

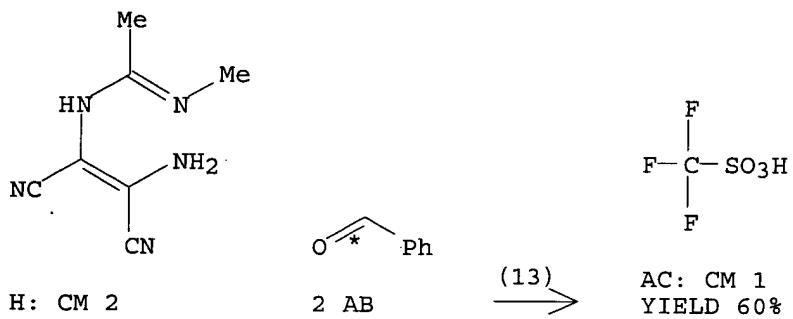
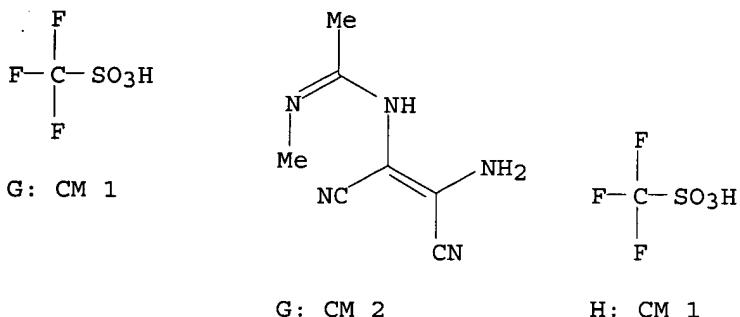


AA: CM 1
YIELD 50%

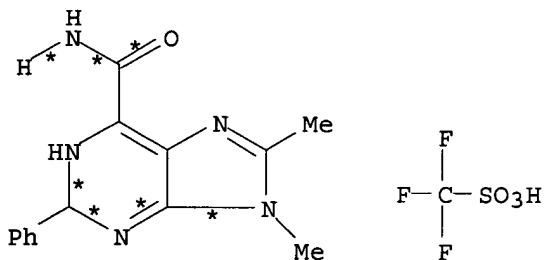


RX(12) RCT G 112995-35-4, H 113684-62-1, Z 108-94-1
RGT Y 110-86-1 Pyridine
PRO AA 112995-44-5
SOL 108-94-1 Cyclohexanone

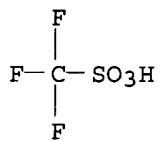
RX(13) OF 78 ...G + H + 2 AB ==> 2 AC



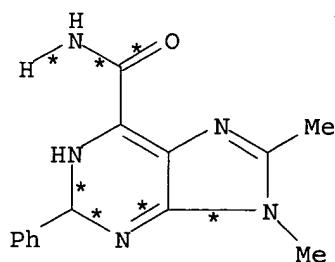
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AC: CM 2
YIELD 60%



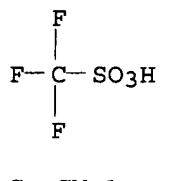
AC: CM 1
YIELD 60%



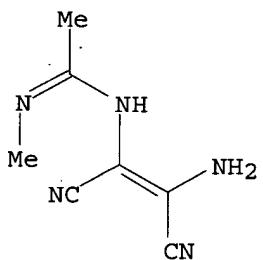
AC: CM 2
YIELD 60%

RX(13) RCT G 112995-35-4, H 113684-62-1, AB 100-52-7
RGT Y 110-86-1 Pyridine
PRO AC 112995-45-6
SOL 100-52-7 PhCHO

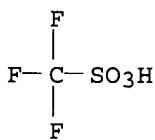
RX(14) OF 78 ...G + H + 2 U ==> 2 AD



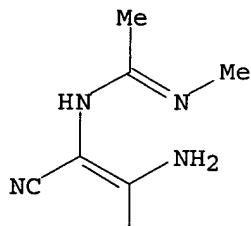
G: CM 1



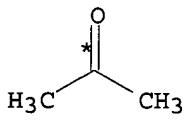
G: CM 2



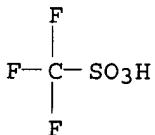
H: CM 1



H: CM 2



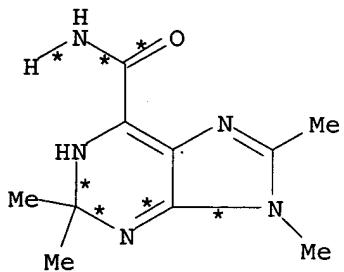
2 U



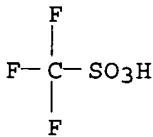
(14) →

AD: CM 1
YIELD 80%

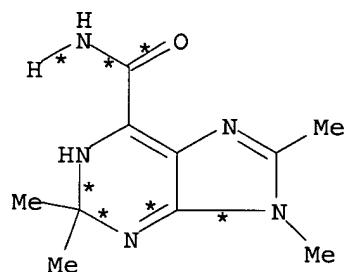
10088425



AD: CM 2
YIELD 80%



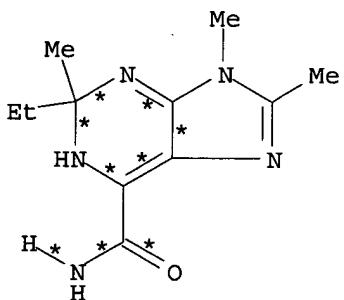
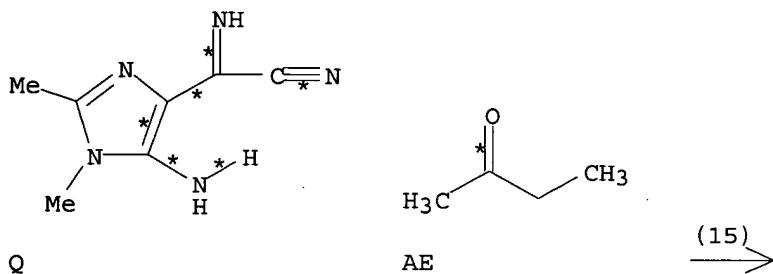
AD: CM 1
YIELD 80%



AD: CM 2
YIELD 80%

RX(14) RCT G 112995-35-4, H 113684-62-1, U 67-64-1
RGT Y 110-86-1 Pyridine
PRO AD 112995-41-2
SOL 67-64-1 Me₂CO

RX(15) OF 78 ...Q + AE ==> AF

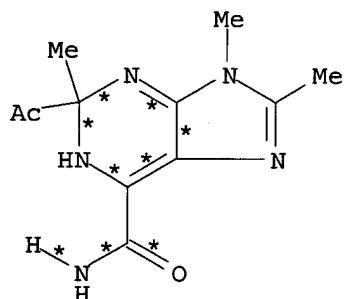
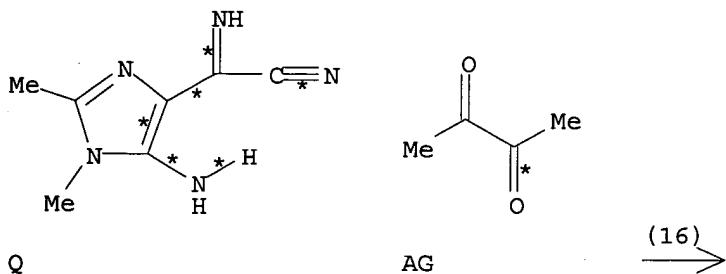


AF
YIELD 65%

RX(15) RCT Q 80052-80-8, AE 78-93-3
PRO AF 80052-87-5
SOL 78-93-3 EtCOMe

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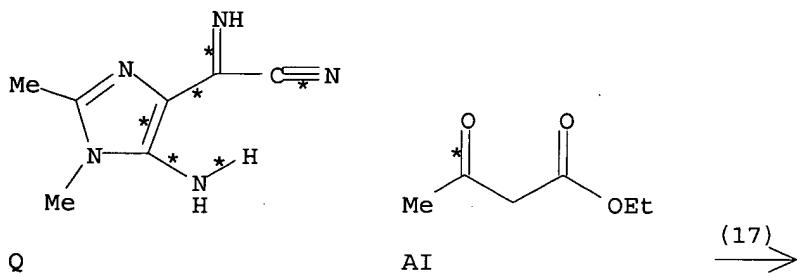
RX(16) OF 78 . . . Q + AG ==> AH . . .



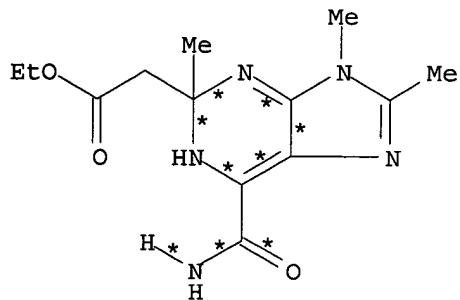
AH
YIELD 67%

RX(16) RCT Q 80052-80-8, AG 431-03-8
PRO AH 80052-89-7
SOL 64-17-5 EtOH

RX(17) OF 78 ...Q + AI ==> AJ...



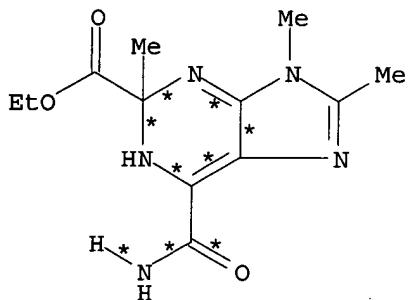
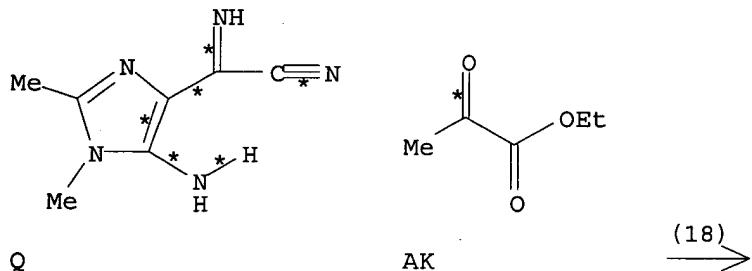
10088425



AJ
YIELD 80%

RX(17) RCT Q 80052-80-8, AI 141-97-9
PRO AJ 80052-90-0
SOL 64-17-5 EtOH

RX(18) OF 78 ...Q + AK ==> AL

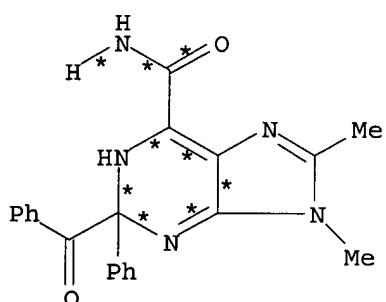
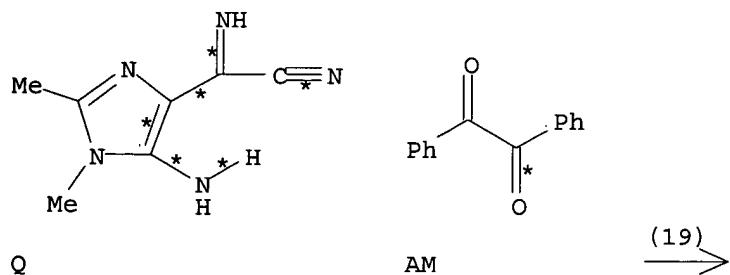


AL
YIELD 54%

RX(18) RCT Q 80052-80-8, AK 617-35-6
PRO AL 80052-91-1
SOL 64-17-5 EtOH

10088425

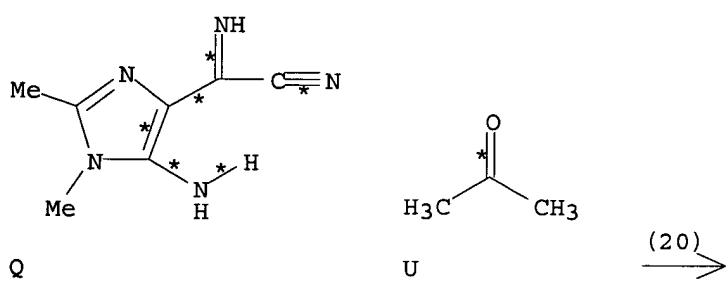
RX(19) OF 78 . . . Q + AM ==> AN . . .



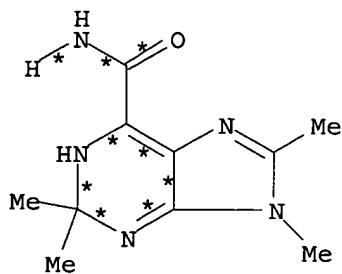
**AN
YIELD 93%**

RX(19) RCT Q 80052-80-8, AM 134-81-6
PRO AN 80052-92-2
SOL 64-17-5 EtOH

RX(20) OF 78 . . . O + U ==> AO



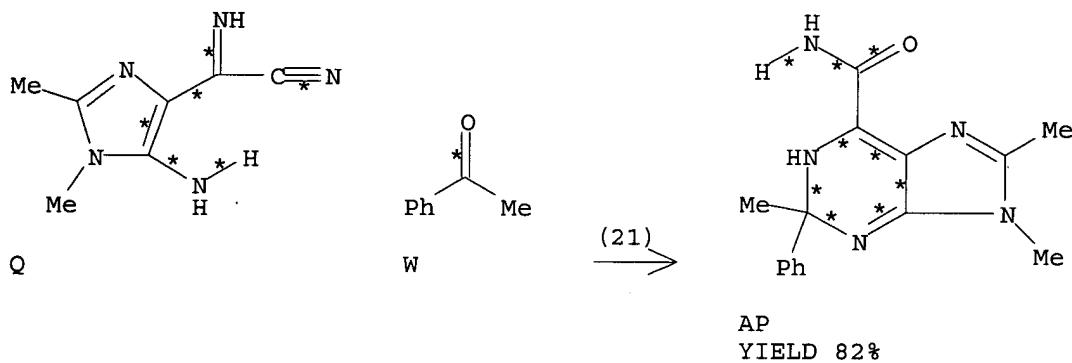
10088425



AO
YIELD 90%

RX(20) RCT Q 80052-80-8, U 67-64-1
PRO AO 80052-81-9
SOL 67-64-1 Me₂CO

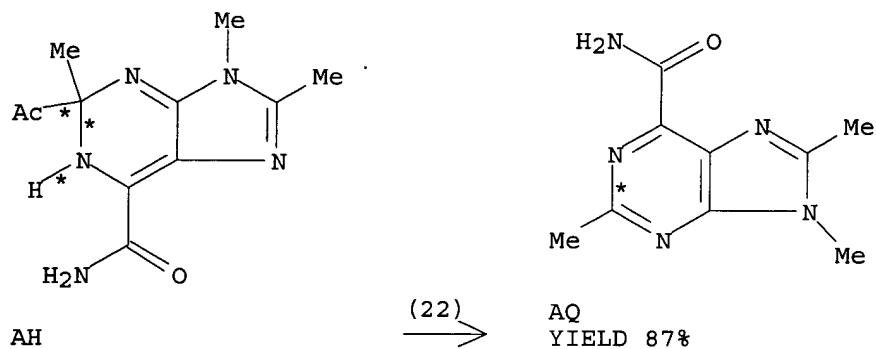
RX(21) OF 78 . . . Q + W ==> AP



RX(21) RCT Q 80052-80-8, W 98-86-2
PRO AP 80052-88-6
SOL 98-86-2 Acetophenone

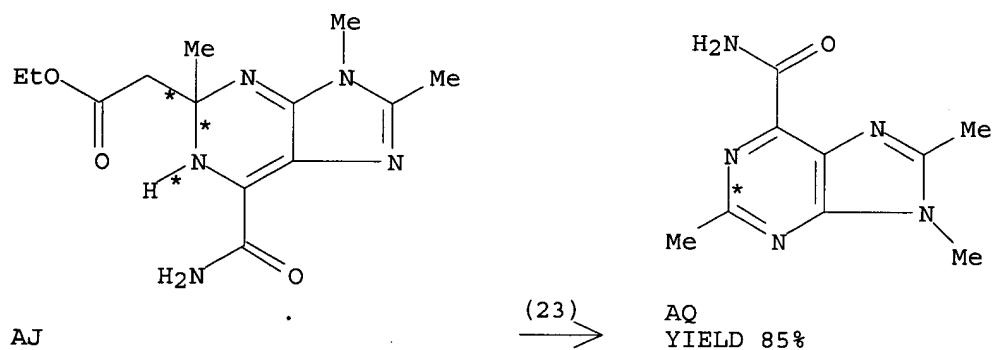
RX(22) OF 78 . . . AH ==> AQ

10088425



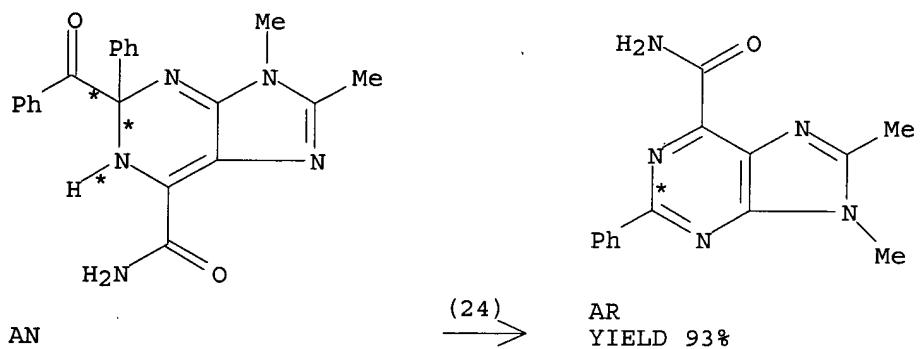
RX (22) RCT AH 80052-89-7
 PRO AQ 80052-82-0
 SOL 67-66-3 CHCl₃

RX (23) OF 78 ...AJ ==> AQ



RX (23) RCT AJ 80052-90-0
 PRO AQ 80052-82-0
 SOL 64-17-5 EtOH

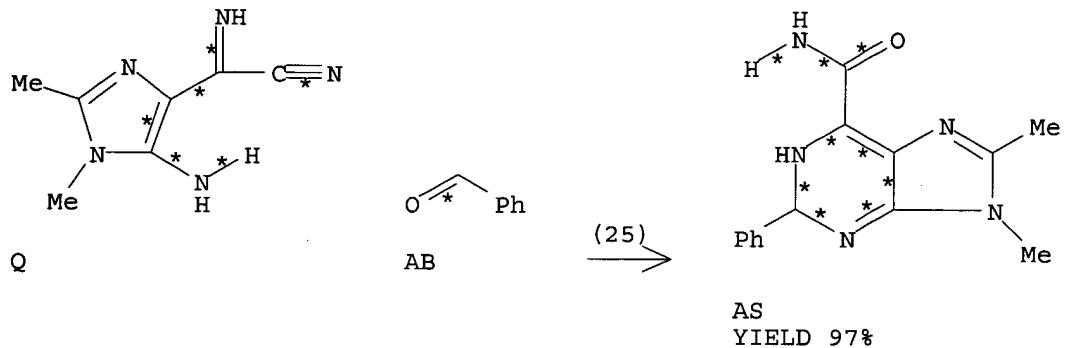
RX (24) OF 78 ...AN ==> AR



10088425

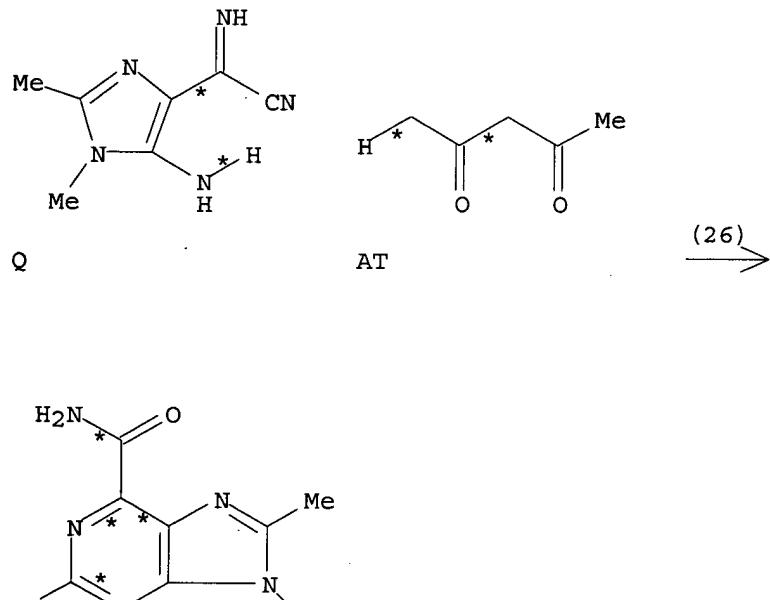
RX (24) RCT AN 80052-92-2
PRO AR 80052-83-1
SOL 67-66-3 CHC13

RX(25) OF 78 ...Q + AB ==> AS...



RX (25) RCT Q 80052-80-8, AB 100-52-7
PRO AS 80052-93-3
SOL 100-52-7 PhCHO

RX(26) OF 78 . . . Q + AT ==> AQ

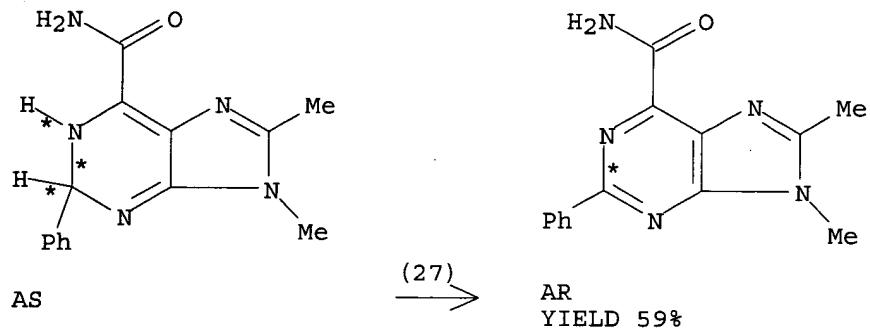


AQ
YIELD 65%

10088425

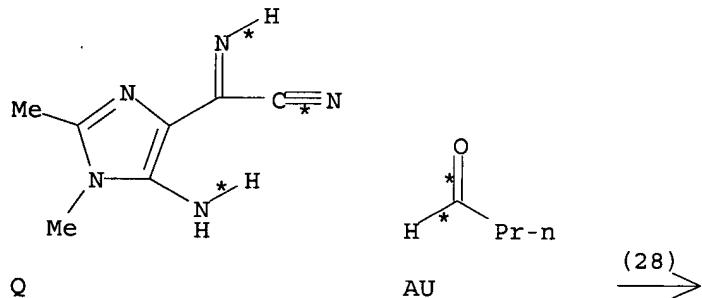
RX(26) RCT Q 80052-80-8, AT 123-54-6
PRO AQ 80052-82-0
SOL 64-17-5 EtOH

RX(27) OF 78 ... AS ==> AR

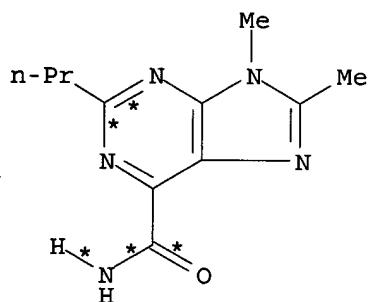


RX(27) RCT AS 80052-93-3
PRO AR 80052-83-1
SOL 67-66-3 CHCl₃

RX(28) OF 78 ... Q + AU ==> AV



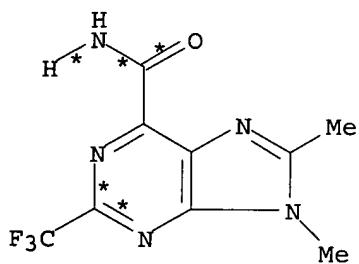
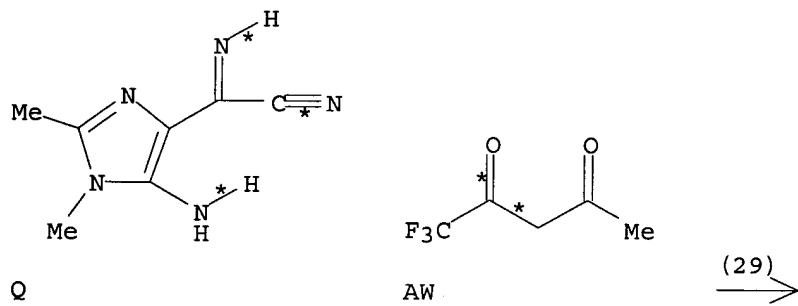
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AV
YIELD 93%

RX(28) RCT Q 80052-80-8, AU 123-72-8
PRO AV 80052-85-3

RX(29) OF 78 ...Q + AW ==> AX



AX
YIELD 77%

RX(29) RCT Q 80052-80-8, AW 367-57-7
PRO AX 80052-86-4
SOL 64-17-5 EtOH

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